

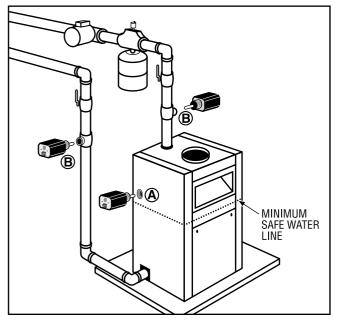
## Low Water Cut-Off For Residential Hot Water Boilers

24 VAC Operating Voltage

- ADVANCED SOLID STATE DESIGN
- TEST BUTTON FOR EASY DIAGNOSTICS
- POWER AND LOW WATER LED INDICATORS
- MOLEX CONNECTOR FOR EASY WIRING
- COMPACT SIZE ALLOWS FOR MOUNTING IN TIGHT SPACES

**WARNING:** To prevent electrical shock or equipment damage, power must be off during installation or servicing of the control. To prevent serious burns, the boiler should be thoroughly cooled before installing or servicing control. Only qualified personnel may install or service the control in accordance with local codes and ordinances. Read instructions completely before proceeding.

# Step 🛈



#### **Determine Mounting Location**

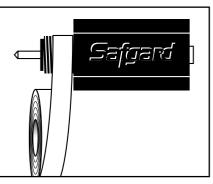
The Safgard 1100 must be installed at or above the minimum safe water level established by the boiler manufacturer. The 1100 can be installed directly into the boiler if a suitable tapping is available (A). The 1100 can also be installed in the boiler piping using a standard 3/4" tee (B).

**Note:** When installing in piping, select a location close to the boiler to ensure the 4' wiring harness will reach the 24-Volt transformer. The cut-off should be installed on the boiler side of the circulator or shut-off valves.

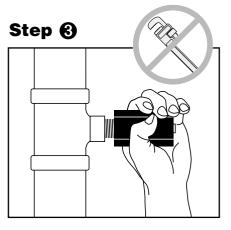
IMPORTANT: Check for adequate clearance (minimum 1/4") from metal probe sensor to any surface inside the boiler or pipe.

Do not install in a location that could hold or trap water in the event of a low water condition.

# Step 🕗

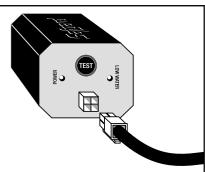


Apply Teflon® tape to the threads of the Model 1100. Do not use pipe dope or other pipe sealants.



Hand tighten the control into boiler tapping or pipe tee. Be careful not to cross thread. **Note:** Do not use a wrench. Hand tighten only.

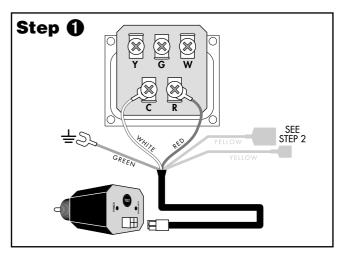




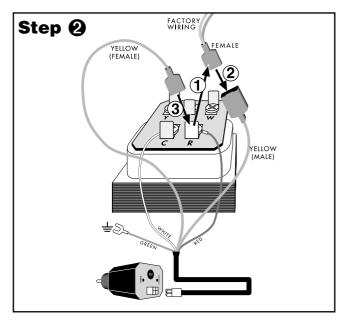
Plug wire harness into connector on face of control.

# WIRING TO CONTROL CENTER

For boilers equipped with a Honeywell R8285 Control Center or equivalent



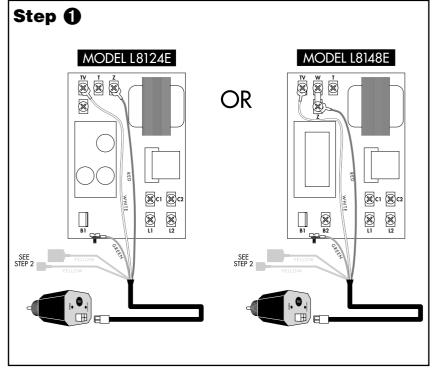
Connect the WHITE wire to **C** and the RED wire to **R** using the screw terminals on the control center. Connect the GREEN wire to any suitable, unpainted ground screw. **Note:** for operation of the control, the green wire must be connected to a ground source electrically common with boiler ground.



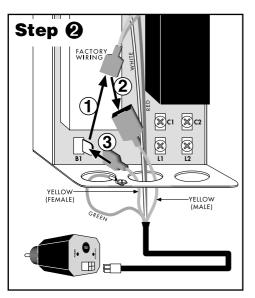
① Unplug the factory-wired quick connect from terminal **R** and ② plug into YELLOW wire with *male* connector. ③ Plug YELLOW wire with *female* connector into terminal **R**.

# WIRING TO AN AQUASTAT

For boilers equipped with a Honeywell Model L8148E or L8124E Aquastat



Connect the WHITE wire to **TV** and the RED wire to **Z**. Connect the GREEN wire to the ground screw on the bottom of the aquastat or any other suitable, unpainted ground screw. **Note:** for operation of the control, the green wire must be connected to a ground source electrically common with boiler ground.

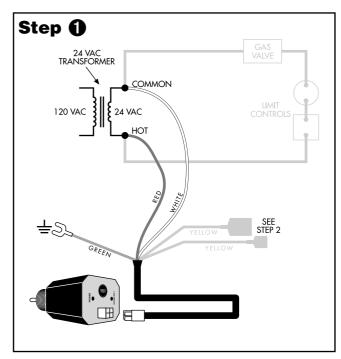


 Unplug the factory-wired quick connect from terminal **B1** and ② plug into YELLOW wire with *male* connector.
Plug YELLOW wire with *female* connector into terminal **B1**.

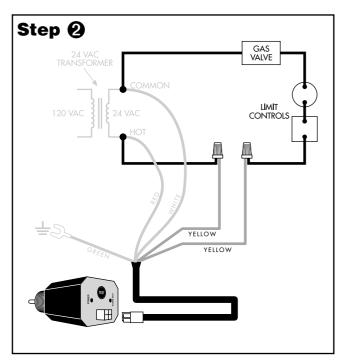
UPON COMPLETION OF WIRING, REPLACE COVER.

# WIRING TO 24 VAC TRANSFORMER

For boilers using a standard 24 VAC transformer

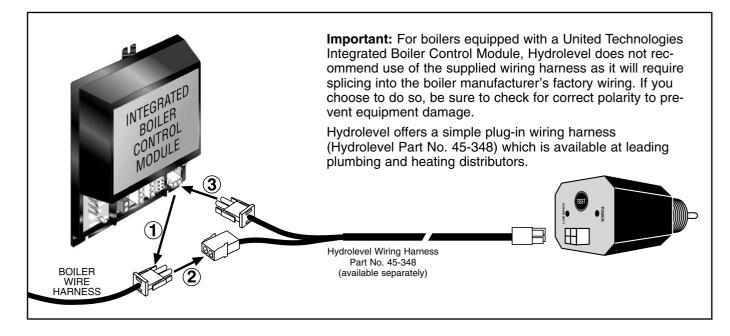


Connect RED wire to *hot* side of 24 Volt boiler transformer **(R).** Connect WHITE wire to common side of 24 Volt boiler transformer **(C).** Connect the GREEN wire to any suitable, unpainted ground screw. **Note:** for operation of the control, the green wire must be connected to a ground source electrically common with boiler ground.



Cut-off the connectors and strip the ends of the two yellow wires of the Model 1100 harness. Break into the burner circuit between the *hot* side of the transformer **(R)** and other limit controls. Connect either YELLOW wire to the *hot* side. Connect the other YELLOW wire in series with other limit controls. **Important:** The switch contacts of the low water cutoff (yellow wires) must be wired in series with all other limit and operating controls (as shown above).

# WIRING TO INTEGRATED BOILER CONTROL MODULE



# **OPERATIONAL TEST PROCEDURE**

#### IMPORTANT: Do not run boiler unattended until the following procedure is completed

- 1. Before raising the water level above the Model 1100, turn on power to the boiler and set the thermostat to call for heat. Both the green "POWER" LED and amber "LOW WATER" LED should illuminate. The burner should not fire. IMPORTANT: If the burner fires with no water at the probe, immediately shut down power to the boiler and refer to the Trouble Shooting instructions below.
- 2. Proceed to fill the boiler with water. When water reaches the LWCO position, the burner should fire. If the burner does not fire, refer to the Trouble Shooting instructions below.
- **3.** Turn off the power to the boiler and finish filling the system.
- 4. Before leaving the job, power up the system and push the TEST button on the Model 1100 to simulate a low water condition. The amber "LOW WATER" LED should illuminate and the burner should shut down.

## MAINTENANCE

- **EVERY YEAR** Check control operation annually by pressing the TEST button. The amber "LOW WATER" LED should illuminate and the burner should shut down.
- **5 YEARS** Remove the low water cut-off every five years and clean all surfaces in contact with water.
- **10 YEARS** Replace Model 1100 ten years from date of installation.

# **TROUBLE SHOOTING**

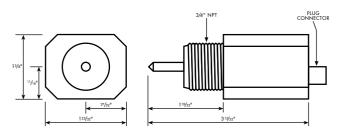
#### **IF THE BURNER DOES NOT SHUT DOWN** (when water is below the probe or when the TEST button is pressed)

- 1. Turn off boiler power immediately and re-check wiring.
- **2.** Turn off boiler power and drain system. Remove low water cutoff and check for adequate clearance – no metal should be in contact with the control's metal probe tip.

### IF THE BURNER DOES NOT FIRE

- **1.** Make sure water has reached the level of the control.
- **2.** Check green wire for proper ground. Make sure the wire is attached to an unpainted surface that is electrically common to the boiler.
- **3.** Check to ensure the control's metal probe tip is not surrounded by an air pocket. Shut down power to the boiler and slowly loosen, but do not remove, the control. Allow any air to escape. When water begins to seep past threads, retighten the control.
- 4. Re-check wiring and check for correct incoming voltage.

# DIMENSIONS



## SPECIFICATIONS

VOLTAGE	24 VAC
POWER CONSUMPTION	1 VA
SWITCHING CAPACITY	125 VA
MAX LOAD	5 Amps
MAX PRESSURE	50 PSI (3.5 kg/cm)
MAX WATER TEMPERATURE	250°F (121°C)



#### LIMITED MANUFACTURER'S WARRANTY

We warrant products manufactured by Hydrolevel Company to be free from defects in material and workmanship for a period of two years from the date of manufacture or one year from the date of installation, whichever occurs first. In the event of any claim under this warranty or otherwise with respect to our products which is made within such period, we will, at our option, repair or replace such products or refund the purchase price paid to us by you for such products. In no event shall Hydrolevel Company be liable for any other loss or damage, whether direct, indirect, incidental or consequential. This warranty is your EXCLUSIVE remedy and shall be IN PLACE OF any other warranty or guarantee, express or implied, including, without limitation, any warranty of MERCHANTABILITY or fitness for a particular purpose. This warranty may not be assigned or transferred and any unauthorized transfer or assignment thereof shall be void and of no force or effect.